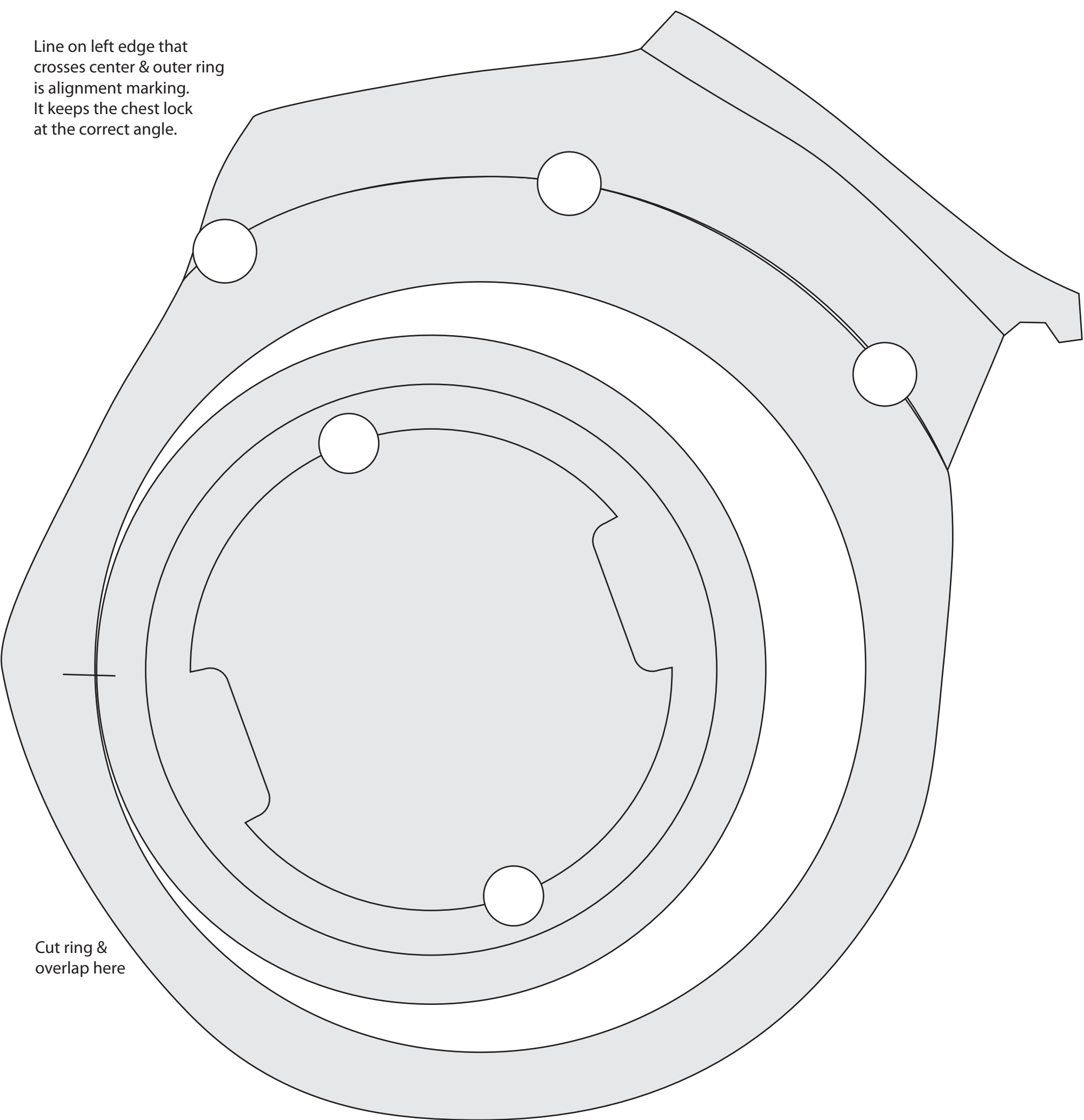


Line on left edge that
crosses center & outer ring
is alignment marking.
It keeps the chest lock
at the correct angle.



Cut ring &
overlap here